http://www.mpcci.de/en/mpcci-software/mapper.html

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Contents

1 Release Notes 4
  1.1 Version 4.5.2 ................................................. 4
  1.2 Version 4.5.1 ................................................. 5

2 Installation 6
  2.1 Tool .......................................................... 6
  2.2 FlexLM ......................................................... 6

3 Using the MpCCI Mapper 10
  3.1 Menus ........................................................ 10
  3.2 Toolbar ....................................................... 14
  3.3 Viewport ..................................................... 14
  3.4 Data Panel .................................................. 16
  3.5 Postprocessing ............................................. 22
  3.6 Mapping ..................................................... 25
  3.7 Batch Mode .................................................. 26

4 Solver Formats 31
  4.1 Abaqus ....................................................... 31
  4.2 ANSYS ........................................................ 33
  4.3 AutoForm R4 converter ...................................... 34
  4.4 Cadmould .................................................... 35
  4.5 Indeed ......................................................... 35
  4.6 Forge / SIMUFACT ........................................... 36
  4.7 LSDyna ........................................................ 37
  4.8 Marc / COPRA FEA ........................................... 41
  4.9 Moldflow ..................................................... 42
  4.10 Nastran ...................................................... 42
  4.11 PAM .......................................................... 43
  4.12 Radioss ...................................................... 43
  4.13 Sysweld ...................................................... 44

5 Other Formats 45
  5.1 Argus / Aramis .............................................. 45
  5.2 Atos .......................................................... 45
  5.3 AutoGrid ...................................................... 45
  5.4 STL .......................................................... 45
  5.5 VTK .......................................................... 46

6 Thirdparty License Information 47
  6.1 LibQxt ........................................................ 47
  6.2 Libtiff ....................................................... 47
  6.3 Libwebp ...................................................... 48
  6.4 LibXBC ....................................................... 48
  6.5 PCRE Library ................................................ 49
  6.6 VTK .......................................................... 50
1 Release Notes

1.1 Version 4.5.2

List of changes and improvements since MpCCI Mapper version 4.5.1

1. Graphical user interfaces has been redesigned and is now QT based
2. Validation concept has been redesigned and is now available for all quantities
3. Enhanced scriptable batch mode using configuration file
4. Enhanced data visualization for tensor and vector quantities

Table 1.1: GUI related changes and extensions

5. Abaqus export of shell section composite when mapping fibre orientations
6. ANSYS export support for THICKNESS variable
7. COPRA FEA reading support (based on MSC Marc)
8. LSDyna history variable concept has been extended to assign higher history ids than defined
9. MSC Marc .t19 result file reading support
10. Moldflow can handle multiple XML-based result files at once
11. MSC Nastran SOL 700 write support for stresses and strains

Table 1.2: Solver formats changes and extension
1.2 Version 4.5.1

List of changes and improvements since MpCCI Mapper version 4.5.0

1. Additional MpCCI Mapper arguments for batch mode usage 3.7

2. Inverse alignment direction if target model is larger than the source model 3.1.2

3. Quantity renaming support in quantity dialog 3.4.2

4. Slice and length plot does support multiple parts; fixed plane widget interaction 3.5.2

Table 1.3: GUI related changes and extensions

5. Solver Abaqus 4.1
   – Write support for *ORIENTATION keyword defining local material directions for anisotropic materials

6. Solver Cadmould result reading support 4.4

7. Solver LSDyna 4.7
   – ORIENTATION_TENSOR from injection molding can be used to create
     *ELEMENT_SOLID_ORTHO card with material ids depending on degree of orientation
   – Mapping support of material orientation from MAT249 to MAT58
   – *PART_COMPOSITE card reading support
   – Scaling of History variables on data export

8. Solver Moldflow result reading support 4.9

Table 1.4: Solver formats changes and extension
2 Installation

2.1 Tool

MpCCI Mapper comes along as packed archive containing a platform specific executable ‘mapper.exe’ which can be unpacked to an arbitrary working directory and is ready to use after setting up necessary license information (c.f. section 2.2.2 for detailed description). On samba mounted directories take care of the execute flags to be set for the mapper.exe.

2.2 FlexLM

MpCCI Mapper uses a FlexLM based floating license mechanism. FlexLM license server has to be started on the license server host defined in the MpCCI Mapper license file. You can run MpCCI Mapper anywhere in your internal network. For more information about FlexLM, please refer to the FlexLM end-user’s guide which is normally located in <MAPPER_HOME>/license/LicenseAdministration.pdf).

2.2.1 Prerequisites

In general FlexLM comes with some tools (lmutil, lmstat, lmhostid, lmgrd, lmdown etc.) for managing the licenses - please refer to the FlexLM documentation.

With MpCCI Mapper all FlexLM platform dependent binary executables are installed in a separate directory (<MAPPER_HOME>/license/<architecture>). Your license file should have the name ‘mpcci_SVD_Your_Company_Expiration_Date.lic’.

MpCCI Mapper only needs three FlexLM executables:

the utility:        lmutil
the license server: lmgrd
the vendor daemon:  SVD

The MpCCI Mapper vendor daemon is named SVD. The FlexLM port number of the SVD vendor daemon is 47000 by default. If there are other software packages installed using also FlexLM there will be several FlexLM utils available. Depending on your local installation and your own PATH environment it is not always defined which of these lmutils will be executed upon a command call.

2.2.2 Installing License

After installation of MpCCI Mapper you need to acquire a license file from Fraunhofer SCAI.

Please login on the host where the FlexLM license server for MpCCI Mapper should run on. In the following example, ”$” is your prompt:

$ hostname
myHostName
$ lmutil lmhostid -n
12345abcd

Please send hostname (in the above example: "myHostName") and hostid to "mpcci@scai.fraunhofer.de".
If you have multiple network devices installed (Ethernet card, Wireless LAN, Docking Station on a Notebook) you may see multiple hostids. For the MpCCI Mapper license daemon the integrated ethernet card address should be the correct one.
Then, please start the FlexLM license server daemon and SVD vendor daemon on the local host with the following command:

$ lmgrd -c <LICENSE_FILE>

To stop the license server please type:

$ lmutil lmdown -c <LICENSE_FILE>

You should set the generic FlexLM variable SVD_LICENSE_FILE.
For ksh or bash user:

$ export SVD_LICENSE_FILE=47000@<HOSTNAME>

For csh users:

$ setenv SVD_LICENSE_FILE 47000@<HOSTNAME>

This variable is also referred to by other software packages using FlexLM;
LM_LICENSE_FILE may comprise several entries <port@host> (one for each application).
If there is more than one entry they must be separated by a ";" on Unix/Linux and by a ";" on MS Windows.
We suggest that you set the SVD_LICENSE_FILE environment variable in your login file (.cshrc or .profile or .bashrc ).
FlexLM stores data of a previous successful connection to a license server in the file ":<HOME>/flexlmrc". You may create or adjust this file ":<HOME>/flexlmrc".
After setting this environment variable you can check whether the license server is running and can be reached from the machine where you are currently working and from where you plan to start MpCCI Mapper :

$ lmutil lmstat -vendor SVD

For more details

$ lmutil lmstat -a -c <LICENSE_FILE>
2.2.3 Configure a License Manager as Windows service

Execute the `lmtools.exe` application from the license manager installation directory:

```
< LICENSE_TOOLS_INSTALLATION > /bin/lmtools.exe
```

- Select in the “Service/License File” tab section the option “Configuration using Services”.
- Click the “Config Services” tab section.
• Enter a service name e.g. MpCCI license manager or MpCCI FlexLM.

• Select the path of the program `lmgrd.exe` with the “Browse” button:
`<LICENSE_TOOL_INSTALLATION>/bin/lmgrd.exe`

• Select the license file `mpcci.lic` with the “Browse” button:
`<LICENSE_TOOL_INSTALLATION>/license/mpcci.lic`

• Activate the “Start Server at Power Up” option.

• Activate the ”Use Services“ option.

• You can optionally add a log file by providing a file name for the ”Path to the debug log file“ option.

• Click on the “Save Service” button.

Select in the “Start/Stop/Reread” tab section the license service.

Click on the “Start Server” button.

The license server is now running and configured to start at power up.
3 Using the MpCCI Mapper

The graphical user interface of the MpCCI Mapper is split up in three major areas. Located on top of the application, a list of action buttons form the so called 'Toolbar' where basic operations of the MpCCI Mapper can be accessed. Right below the toolbar, the main viewport handles the display of model geometry and quantities in a OpenGL rendering area. Alongside of the viewport, the data panel is divided in a mesh and a quantity related subpanel to setup a mapping step. Geometry related information, e.g. models, are shown in the 'Mesh' panel where opened source and target meshes with their parts are listed. Quantity related information, e.g. the definition of mapping quantities or the validation of a quantity, can be done in the 'Quantity' panel. At the bottom of the window a single button is present which is responsible for starting mapping or validation.

3.1 Menus

3.1.1 File Menu

The file menu located at the top left corner of the graphical user interface offers several options.
for interaction with local file system. A detailed description on each option is given in table 3.1.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Shortcut</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>New Session</td>
<td>Ctrl+N</td>
<td>Delete all currently loaded models and reset program</td>
</tr>
<tr>
<td>Open Source</td>
<td>Ctrl+S</td>
<td>Open a source model (often the metal forming results)</td>
</tr>
<tr>
<td>Open Target</td>
<td>Ctrl+T</td>
<td>Open a target model to map to (often the crash model)</td>
</tr>
<tr>
<td>Save As</td>
<td>Ctrl+A</td>
<td>Save a target result file. Some file formats support patching which means that the original file is read in, the new mapped values are added and a merged file is written.</td>
</tr>
<tr>
<td>Save Image</td>
<td>Alt+F, I</td>
<td>A picture from the visualisation window is captured and stored in a file. The resolution of the image is quite higher than that of the screen. Take care if you save bitmaps (size &gt; 30Mbyte)</td>
</tr>
<tr>
<td>Exit</td>
<td>Ctrl+Q</td>
<td>Closes the application</td>
</tr>
</tbody>
</table>

Table 3.1: Options of File Menu

3.1.2 Settings Menu

The settings menu is located at the top menu bar of the graphical user interface next to the file menu. It is designed as a drop down menu containing certain alignment, mapping algorithm and file writer configuration options.

Alignment Settings

The alignment direction of the MpCCI Mapper can be inversed in ”Settings/Alignment”. If target model is larger than the mapping source model, automatic alignment tools
might produce poor alignment quality. Using the inverse alignment direction, the align-
ment quality can be significantly improved.

Figure 3.4: Inverse alignment direction from default source on target to target on source.

Mapping Settings

MpCCI Mapper uses a k-nearest-node mapping algorithm (default k = 4) that combines
robustness with data smooting. At times were averaging of certain entities is not wanted
or when data smoothing shall be increased MpCCI Mapper allows to adjust the number of
data points used for interpolation. This can be done in "Settings/Mapping" as shown in
figure 3.5 where parameter k (valid range between k=1 and k=8) can be set for explicitly
quantity STRESS (and HISTORY variables for LSDyna), Material ORIENTATIONS or
DEFAULT for all quantities.

Having source and target models with different number of integration points over shell
element thickness, an interpolation between the thickness integration os done. If a user
does not want interpolation over element thickness, it can be disabled so the interpolated
value is determined by the nearest integration type.

If the source model is a subset the target model, and data shall only be mapped within
source model range, a maximal search distance can be defined.
To perform a solid to shell mapping MpCCI Mapper uses a surface to surface projection approach to determine THICKNESS information from solid geometry. As an initial step the upper and lower surfaces of the shell model get translated by half of initial shell thickness in element normal direction. In some cases (shell surface inside solid) it might be necessary to increase the shell surface translation by an addition factor. The factor “SCALE” (default = 1) can be defined in the corresponding line edit entry as shown in figure 3.5.

Writer Settings

![Figure 3.6: Writer settings](image)

Using the “Settings/Writer” menu entry it is possible to configure the LSDyna file writer. At first the writer can be configured to export single or multiple files. In addition, an exchange of the position and a data scaling of history variables can be defined during export. Section 4.7.6 gives an overview about how to define the ASCII-based configuration file.

3.1.3 Help Menu

The help menu gives information about MpCCI Mapper version and has an easy access to this documentation by pressing F1.
3.2 Toolbar

The MpCCI Mapper toolbar is located at the top of the graphical user interface. It offers functionality for view navigation as well as shortcut buttons to file import and export of the file dialog. Figure 3.7 gives an overview on possible actions.

<table>
<thead>
<tr>
<th>Icon</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="Image" alt="Load source model" /></td>
<td>Load a new source model from file</td>
</tr>
<tr>
<td><img src="Image" alt="Load target model" /></td>
<td>Load a new target model from file</td>
</tr>
<tr>
<td><img src="Image" alt="Save" /></td>
<td>Save active (visible) target models</td>
</tr>
<tr>
<td><img src="Image" alt="Reset" /></td>
<td>Reset Camera to show all active models</td>
</tr>
<tr>
<td><img src="Image" alt="Adjust" /></td>
<td>Adjust the quantity color range by the user or reset to automatic range</td>
</tr>
<tr>
<td><img src="Image" alt="Clip" /></td>
<td>Clip a scalar value range</td>
</tr>
<tr>
<td><img src="Image" alt="Show info" /></td>
<td>Values above and below new limits are set to lower resp. upper limit</td>
</tr>
<tr>
<td><img src="Image" alt="Slice" /></td>
<td>Show info about selected element 3.5.1</td>
</tr>
<tr>
<td><img src="Image" alt="Slice" /></td>
<td>Slice through model and plot scalars along traverse 3.5.2</td>
</tr>
</tbody>
</table>

Figure 3.7: Toolbar button description

3.3 Viewport

The viewport of the graphical user interface is the area where loaded models are displayed. Herein the user can interactively inspect an arbitrary number of models at the same time. Descriptions for use of the viewport by mouse and hotkeys are given in sections 3.3.1 and 3.3.2.

3.3.1 Basic View Interaction

**Spinning of models**
- Press and hold left mouse button on a model

**Moving model left/right up/down**
- Press and hold middle mouse button on a model

**Zooming models**
- Press and hold right mouse button on a model

**Spinning camera**
- Press and hold left mouse button on background

**Moving camera left/right up/down**
- Press and hold middle mouse button on background

**Moving camera forward, backward**
- Press and hold right mouse button on background

Table 3.2: Mouse interaction and navigation
3.3.2 Viewport Hotkeys

'w'
Wireframe mode: active parts are presented as wireframes

's'
Surface mode: active parts are presented as surfaces

'b'
Surface mode: active parts are presented as surfaces with element discretization overlay

'p'
Points mode: active parts are presented as point clouds

'o'
Opaque mode: toggle opacity/transparency

'e'
toggle element information mode on/off

'i'
toggle cut plane widget on/off

Table 3.3: List of available hotkeys for viewport buttons

Remark: To change the style of only some parts deactivate the others, switch the style and activate the others again.
3.4 Data Panel

The data panel organizes geometry and quantity related information. It is divided into a 'Mesh' section [3.4.1] where opened source and target meshes with their parts are listed and a 'Quantity' section [3.4.2] where quantities for mapping and validation are managed.

3.4.1 Mesh Panel

![Figure 3.8: Mesh Panel](image)

The 'Mesh' panel can be used to manage models as well as their relative position to each other. Here, each loaded model is assigned to the list of source or list of target models. For each model, a so-called model tree gives an overview about the model and its subset partitions. Single parts or models can be activated or deactivated for visualization and an unit system can be assigned for each model separately. At the bottom of the 'Mesh' panel, a form based layout offers different automatic model alignment options [3.4.1] which can be used to place models before data exchange.

Model and Part Selection

- **Double clicking on model name**
  Models are activated or deactivated (for mapping, aligning and visualization)

- **Double clicking on part name**
  Parts are activated or deactivated (for mapping, aligning and visualization)

- **Click on triangle**
  Collapse or expand the parts tree

- **Right click on model name**
  Pop up of Models Context Menu

<table>
<thead>
<tr>
<th>Table 3.4: Part selection options</th>
</tr>
</thead>
</table>

16
Models Context Menu

On right click on model tree the ‘models context menu’ opens.

![Models Menu](image)

**Figure 3.9: Models Menu**

- **Model Information**
  Shows Information about the mesh topology and quantities

- **Deactivate Parts**
  Deactivates all parts of model (for mapping, aligning and visualization)

- **Activate Parts**
  Activate all parts of model (for mapping, aligning and visualization)

- **Swap Parts**
  Deactivates all activated and activates all deactivated parts

- **Overwrite Unit System**
  During reading all data (point coordinates, thickness, stress..) is transformed to SI-units. During writing all data is transformed back to the original unit system. Use this option if the first guess of the unit system was wrong.

- **Delete**
  Removes mesh from the GUI and database

Automatic Positioning

![Automatic model alignment tools](image)

**Figure 3.10: Automatic model alignment tools**

A common problem in data mapping between different simulation models is the use of varying local coordinate systems. Here, the models might not have the same spatical location in a common coordinate system. Hence, for a position-dependent neighborhood
computation, both models need to be aligned in a preprocessing step. This alignment step can be done using the automatic positioning features in MpCCI Mapper (c.f. table 3.11).

<table>
<thead>
<tr>
<th>Method</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Remember current position for mapping and validation</td>
<td></td>
</tr>
<tr>
<td>Set model positions to last remembered position.</td>
<td></td>
</tr>
<tr>
<td>Rough Align:</td>
<td>Used to bring equal meshes close to each other.</td>
</tr>
<tr>
<td>Fine Align:</td>
<td>Align meshes for mapping. Can be used several times to improve the result.</td>
</tr>
<tr>
<td>Symmetric Align:</td>
<td>Used if one of the models uses axes symmetry</td>
</tr>
<tr>
<td>Mirror Geometry:</td>
<td>Mirrors all active models</td>
</tr>
<tr>
<td></td>
<td>Warning: Mirroring is applied to the geometry. When saving the mapping results of a mirrored target, the mirrored geometry is written to the output file.</td>
</tr>
</tbody>
</table>
| Save current positions to a file: | 1. It is possible to store the transformations in Mapper format (*.trf)  
2. Export target mesh nodes in current position in LSDyna keyword format  
3. Export source mesh nodes in current position in LSDyna keyword format |
| Load transformation from a file: | It is possible to read the transformation of a target to a source model in MpCCI Mapper format. Transformation needs to be initialized with keyword "*transformation". Declaration of the transformation begins with a new line and is read linewise; entries need to be separated by blanks. Note: All active targets will be transformed. |

Figure 3.11: List of available automatic positioning methods.

If the transformation of both coordinate systems are known, a manual setup of the MpCCI Mapper transformation file can be done in the following way:

**Example Transformation**

If \( A = (a_{ij})_{i,j=1...3} \) is the rotation matrix of a model in the 3-dimensional space and \( T = (t_i)_{i=1...3} \) the translation vector we have the transformation \( Q \) in homogeneous coordinates

\[
Q = \begin{pmatrix}
a_{11} & a_{12} & a_{13} & t_1 \\
a_{21} & a_{22} & a_{23} & t_2 \\
a_{31} & a_{32} & a_{33} & t_3 \\
0 & 0 & 0 & 1
\end{pmatrix}
\]

\[\ast\text{transformation} = \begin{pmatrix}
-3.289344e-05 & -1.000000e-00 & 1.079831e-06 & 2.674954e-04 \\
5.307190e-04 & 1.062373e-06 & 9.999999e-01 & -3.006939e-01 \\
-9.999999e-01 & 3.289400e-05 & 5.307189e-04 & 1.028435e+00 \\
0.000000e+00 & 0.000000e+00 & 0.000000e+00 & 1.000000e+00
\end{pmatrix}\]
3.4.2 Quantity Panel

The ‘Quantity’ panel, as second entry of the data panel, lists up quantities which are currently loaded inside MpCCI Mapper and are available for mapping to other models or for validation purpose.

Mapping Quantity Selection

In the ‘Mapping’ section (c.f. figure 3.12) of the quantity panel a list of all available quantities is shown. By default, all present quantities are set active for mapping. If only a subset should be used, unwanted transfer quantities can be deactivated in the list overview by direct user interaction or semi-automatic using the quantity context menu.

![Figure 3.12: Selection of quantities for mapping](image)

<table>
<thead>
<tr>
<th>Left Click</th>
<th>Select/deselect quantity for visualization of values as contour plot</th>
</tr>
</thead>
<tbody>
<tr>
<td>Double (Left or Mid) Click</td>
<td>Activate/deactivate quantity for mapping (black.grey letters)</td>
</tr>
<tr>
<td>Right Click</td>
<td>Open quantity dialog box</td>
</tr>
<tr>
<td>Deselect</td>
<td>Show parts</td>
</tr>
</tbody>
</table>

Table 3.5: Mapping quantity interaction

Remark:

Averaged values of all element integration points are used for element based data visualisation. This may lead to varying color display if source and target have different number of integration points.
Quantity Context Menu

By right clicking on a quantity name the quantity context menu opens. Here, automatic selection and deselection operations on quantities can be done or additional information on especially tensor data can be requested for display (c.f. table 3.4.2).

![Figure 3.13: Overview of the Quantity Context Menu](image)

**Activate All Quantities**
Activates all defined quantities for mapping

**Deactivate All Quantities**
Deactivates all quantities

**Swap All Quantities**
Activates currently deactivated quantities, deactivates currently activated quantities

**Display Tensors**
Show principal axes of a tensor quantity

**Hide Tensors**
Hides principal axes of a tensor quantity

**Rename**
Assign a new name for selected quantity

**Plot Distribution**
Shows a percentual distribution of selected quantity per mesh in a 2D plot

Table 3.6: Quantity Dialog Options
Quantity Validation

The Validation panel is designed for validating mapped and non-mapped quantity data on given source and target meshes. By default all quantities defined on source and target model will be used during validation process. For individual configuration of quantities use the right click context menu [3.15].

Note: Validation functionality can also be used to compare nonmapped quantities.

![Quantity Validation Panel](image)

**DISTANCE ELEMENT**

Shows the association distance of the current mapping position. The distance of the visible target parts to the visible source parts is calculated.

**DISTANCE NODAL**

Shows the distance to the next node of the current mapping position. The distance of the visible target parts to the visible source parts is calculated.

**Scalar Quantities**

During validation of a scalar quantity three validation quantities are created. First, a quantity containing the result of mapping information back from target to source mesh is generated having extension “BACKMAPPED”. Second, using base and “BACKMAPPED” quantity, absolute difference values are computed and stored having “ABSOLUTE_DIFFERENCE” extension. Third, using base and “ABSOLUTE_DIFFERENCE” quantity absolute relative difference values are computed and stored having “RELATIVE_DIFFERENCE” extension.

**Vector Quantities**

During validation of a scalar quantity three validation quantities are created. First, a quantity containing the result of mapping information back from target to source mesh is generated having extension “BACKMAPPED”. Second, using base and “BACKMAPPED” quantity, absolute difference values are computed per vector component and stored having “ABSOLUTE_DIFFERENCE” extension. Third, using base and “BACKMAPPED” quantity, the angular deviation in degree is computed and stored having “DIRECTION_DIFFERENCE” extension.

**Tensor Quantities**

During validation of a scalar quantity three validation quantities are created. First,
a quantity containing the result of mapping information back from target to source mesh is generated having extension “_BACKMAPPED”. Second, using base and “_BACKMAPPED” quantity, absolute difference of tensor principal values are computed and stored having “_MAX_PRINCIPAL_DIFFERENCE” extension. Third, using base and “_BACKMAPPED” quantity, the angular deviation in degree is computed for all principal directions and stored having the extension “_PRINCIPAL_DIRECTION_DIFFERENCE”.

Supplementary to the automatic mode, individual quantity sets can be defined using right click option on validation list and selecting “Validate Quantity” from context menu. In the following “Quantity Validation Dialog” available quantities can be assigned to validation list.

![Figure 3.15: Quantity Validation Dialog](image)

**3.5 Postprocessing**

**3.5.1 Element Information**

By pressing the ”element information button” located at the toolbar and picking an element of a mesh in the viewport it is possible to access geometric and (scalar) quantity information of this element. As graphical assistance the selected element in bordered in the visualisation window. The new information window lists:

- Id of selected element
- Type of selected element
- Ids of nodes forming the element
- Scalar value on element / each node are show and can be edited
- Current unit of active quantity
3.5.2 Slice Model and Plot

Pressing the "slice model plot" of the toolbar an interactive plane widget will be shown in the viewport. By manual interaction with the plane normal arrow, the position and direction of a slice through the model can be defined.

Basic interactions on plane widget

- Recompute values by click on plane surface
- Rotate plane normal by left click on arrow and mouse movement
• Translate normal rotation point by middle click on ball and manual positioning
• Translate plane by either left or middle click on plane
• Shrink or extend bounding box by right click and mouse movement

For every position update of the plane surface the MpCCI Mapper tries to compute a so called length plot corresponding to the quantity distribution. Thereby element edges are intersected with the plane representation and nodal or elemental scalar data is interpolated on the intersection points. Then a traverse is computed that represents the geometry along the defined plane.

Notes and restriction

Multiple models can simultaneously be cut using the slice functionality; multiply plots get an x-axis offset corresponding to the geometric distance of the traverse starting point. Plot axis can get manually scaled at the end of the axis (cursor changes).
3.6 Mapping

A complete mapping cycle between one source and one target model can be done with just a few clicks. The following complete mapping and validation workflow illustrates the typical use of MpCCI Mapper tool. Most of the described steps are optional and may depend on the models and detail of mapping analysis.

**Complete Mapping and Validation Workflow**

1. Load a source mesh
2. Load a target mesh
3. Switch to mesh panel (optional)
4. Select source and target mesh parts that shall be used for mapping (optional)
5. Align models (optional)
6. Switch to quantity mapping panel (optional)
7. Select quantities which shall be mapped on target (optional)
8. Press mapping button
9. Switch to quantity validation panel (optional)
10. Press validation button for quantity validation (optional)
11. Save target to file

**Restrictions:**

1. Only quantities are mapped that are available on the source and can be created (if not present) on target.
2. No iterative mapping is supported. If you want to map several sources on one target you need to map all at the same time.
3. Mapping solid to shell models requires only one source and one target mesh.
4. Integral values cannot be conserved.
5. Out of plane integration rules are defined for Gauss up to 16, Lobatto up to 16, Trapezodial up to 15, Simpson up to 9 integration points.
6. For stresses only nearest data point should be used (c.f. Mapping Parameter Section 3.1.2).
3.7 Batch Mode

MpCCI Mapper allows direct loading, mapping of models and result export via program argument list. The required file readers are automatically detected by file extension. By default the mapping in batch mode does require same local coordinate system for source and target model. In cases where the automatic alignment tools of MpCCI Mapper (c.f. 3.4.1) produces an acceptable alignment, these automatic positioning can be used in batch as well. If automatic alignment does not work, it is possible to use exported model transformation from manual alignment.

List of MpCCI Mapper argument list options:

- **-nogui**
  Enable batch mode of MpCCI Mapper

- **-csv2dyna**
  Use Autoform CSV output to LSDyna keyword conversion tool

- **-csv2vtk**
  Use CSV to VTK legacy conversion tool

- **-disablestress**
  Disable mapping of quantity STRESS

- **-maximalsearchdistance**
  Define the maximal search distance parameter (in model length unit) (c.f. 3.5)

- **-configfile**
  Option to define program settings based on configuration file (c.f. 3.7.5)

- **-help**
  This screen

List of MpCCI Mapper arguments for automatic alignment:

- **-align**
  Enable automatic (coarse + fine) model alignment

- **-coarsealign**
  Enable coarse model alignment

- **-finealign**
  Enable fine model alignment

- **-inversealign**
  Enable automatic (coarse + fine) model alignment interchanging source and target model

- **-inversecoarsealign**
  Enable coarse model alignment interchanging source and target model

- **-inversefinealign**
  Enable fine model alignment interchanging source and target model

- **-applytransform**
  Enable model alignment using predefined transformation matrix (c.f. 3.4.1)
3.7.1 Batch on Linux Cluster

The graphical user interface of MpCCI Mapper is based on the QT GUI-Toolkit. Its implementation on Linux does require an active X Window System framework even if the program is running in batch. Normally, Linux cluster compute nodes do not allow the execution of graphical applications using X Window System. Therefore exist virtual display server, e.g. Xvfb (X virtual framebuffer), implementing the X11 display server protocol. Xvfb performs all graphical operations in virtual memory without showing any screen output.

Before execution of MpCCI Mapper in a shell script on a cluster compute node, a virtual display server can be started by adding the lines

```bash
Xvfb :1 &
export DISPLAY=:1
```

previous to the `mapper.exe` program call.

3.7.2 Examples

MpCCI Mapper examples using automatic model loading, mapping and result export:

1. `mapper.exe source_file`
   Starts GUI and loads `source_file` as source model into MpCCI Mapper.

2. `mapper.exe source_file target_file`
   Starts GUI and loads `source_file` as source model and `target_file` as target model into MpCCI Mapper and maps all defined quantities from source to target.

3. `mapper.exe source_file target_file result_file`
   Same as 2); the mapped results are then exported into `result_file` in the default export format of `target_file`.

3.7.3 Batch Mode Example

To perform an automatic model import and mapping in batch MpCCI Mapper add the `-nogui` option as first argument:

4. `mapper.exe -nogui source_file target_file result_file`
   Same as 3) but the MpCCI Mapper GUI is disabled during the whole process.

5. `mapper.exe -nogui -config config_file source_file target_file result_file`
   Same as 4) but the MpCCI Mapper GUI parameter are set using configuration file.

3.7.4 Alignment Examples

To make use of automatic positioning add one of the options `-align`, `-coarsealign`, `-finealign` or their inverse to argument list, e.g

2b. `mapper.exe -align source_file target_file`

3b. `mapper.exe -finealign source_file target_file result_file`
4b. mapper.exe -nogui -align source_file target_file result_file

3.7.5 Batch Configuration File

Beside starting the MpCCI Mapper in batch with additional process control commands, the complete mapping setup can be specified using a text based configuration file.

*optionAlign
Define automatic model alignment method (same as the options in 3.7)

<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>none</td>
<td>Models are aligned (Default)</td>
</tr>
<tr>
<td>-align</td>
<td>Enable automatic (coarse + fine) model alignment</td>
</tr>
<tr>
<td>-coarsealign</td>
<td>Enable coarse model alignment</td>
</tr>
<tr>
<td>-finealign</td>
<td>Enable fine model alignment</td>
</tr>
<tr>
<td>-inversealign</td>
<td>Enable automatic (coarse + fine) model alignment</td>
</tr>
<tr>
<td>-inversecoarsealign</td>
<td>Enable coarse model alignment interchanging source and target model</td>
</tr>
<tr>
<td>-inversefinealign</td>
<td>Enable fine model alignment interchanging source and target model</td>
</tr>
</tbody>
</table>

*optionTransformation
Define transformation file for model alignment (same as ”-applytransform“ in 3.7)

<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>none</td>
<td>default</td>
</tr>
<tr>
<td>Global_Path_To_File/transform.trf</td>
<td>default</td>
</tr>
</tbody>
</table>

*optionMappingDefault
Define parameter ”Default“ in Mapping Settings

<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>Default</td>
</tr>
<tr>
<td>1-8</td>
<td>Specify number of data points to use for interpolation</td>
</tr>
</tbody>
</table>

*optionMappingStressOrHistory
Define parameter ”STRESS/HISTORY“ in Mapping Settings

<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>Default</td>
</tr>
<tr>
<td>1-8</td>
<td>Specify number of data points to use for interpolation</td>
</tr>
</tbody>
</table>

*optionMappingOrientations
Define parameter ”Orientations“ in Mapping Settings

<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Default</td>
</tr>
<tr>
<td>1-8</td>
<td>Specify number of data points to use for interpolation</td>
</tr>
</tbody>
</table>

*optionMappingMaximalSearchDistance
Define parameter ”Maximal Search Distance“ in Mapping Settings

<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>-1</td>
<td>No maximal search distance (Default)</td>
</tr>
<tr>
<td>d &gt; 0.</td>
<td>Maximal search distance d should be used</td>
</tr>
</tbody>
</table>
*optionMappingMATFEMSettings
Enable special handling of LSDyna history variables when mapping a MATFEM GenYld
- CrachFEM result file
<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Disabled (Default)</td>
</tr>
<tr>
<td>1</td>
<td>Enabled</td>
</tr>
</tbody>
</table>

*optionReaderDynaMAT249
Active automatic transformation of ply orientation for history variables of LSDyna
MAT_249 [4.7.4]
<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Disabled (Default)</td>
</tr>
<tr>
<td>1</td>
<td>Enabled</td>
</tr>
</tbody>
</table>

*optionWriterDynaOutput
Define the mode output files for LSDyna are written
<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Single and multiple file are written (Default)</td>
</tr>
<tr>
<td>1</td>
<td>Single file only is written</td>
</tr>
<tr>
<td>-1</td>
<td>Multiple files only are written</td>
</tr>
</tbody>
</table>

*optionWriterDynaMAT58FiberMode
Automatic transformation of ply orientation into MAT_58 [4.7.4]
<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Align element coordinate system using fiber 1 (Default)</td>
</tr>
<tr>
<td>1</td>
<td>Align element coordinate system congruent bisectrix</td>
</tr>
</tbody>
</table>

*optionWriterDynaOrientationToHistory
Define how variable ORIENTATION_TENSOR from molding simulation is handled on
LSDyna file export
<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Disabled (Default), ELEMENT_SOLID_ORTHO is written from ORIENTATION_TENSOR [4.7.5]</td>
</tr>
<tr>
<td>1</td>
<td>Enabled, generate MATFEM GenYld - CrachFEM history variables</td>
</tr>
</tbody>
</table>

*optionDiableStress
Special flag to disable quantity STRESS for mapping
<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Map quantity STRESS (Default)</td>
</tr>
<tr>
<td>1</td>
<td>Disable quantity STRESS for mapping</td>
</tr>
</tbody>
</table>

*optionMappingQuantity
Define a list of quantities to map from source to target
<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>-1</td>
<td>Map all quantities (Default)</td>
</tr>
<tr>
<td>#N &quot;Quant_1“ ...</td>
<td>Map only the N quantities defined by named list</td>
</tr>
</tbody>
</table>

Example of a configuration file to map only "THICKNESS" and "PLASTIC_STRAIN"
using automatic model alignment:

#comment line
*optionAlign
-align
*optionTransformation
none
*optionDiableStress
0      # 0 = off 1 = on
*optionMappingDefault
4    # 1 to 8 points
*optionMappingStressOrHistory
4    # 1 to 8 points
*optionMappingOrientations
1    # 1 to 8 points
*optionMappingMaximalSearchDistance
-1.  # Only relevant if value greater 0.
*optionMappingThicknessInterpolation
1    # 0 = off 1 = on
*optionMappingMATFEMSettings
0    # 0 = off 1 = on
*optionReaderDynaMAT249
0    # 0 = off 1 = on
*optionWriterDynaOutput
1    # [-1 / 0 / 1] (Split File / Split and Combined Files / Combined File)
*optionWriterDynaMAT58FiberMode
1    # 0 = align X 1 = congruent
*optionWriterDynaOrientationToHistory
1    # 0 = off 1 = on
*optionMappingQuantity
2 "THICKNESS" "PLASTIC_STRAIN"
4 Solver Formats

4.1 Abaqus

4.1.1 File Format

Abaqus Input Deck (*.inp) is supported for reading and writing.

The model can consist of serveral *PART definitions but requires unique node id assignments. For example having two *PART definitions ”A”, nodes numbered from 1 to 100, and ”B”, nodes numbered from 1 to 80, will lead to an error due to double defined node ids.

Thus, a renumbering of node ids can be performed using Abaqus CAE.

- Import your model file in Abaqus CAE
- Create a new Job from imported model
- Right-Click on the created Job entry and select ’Write Input’

In MpCCI Mapper multiple instances of a *PART is not supported.

An element-based *SURFACE definition is required for surface coupling.
Abaqus/CAE: Create a surface using the Surfaces tool. See also “13.7.6 Using sets and surfaces in the Assembly module” in the Abaqus/CAE User’s Manual. You can also use surfaces defined in the Part module.
Input File: A surface is created with *SURFACE, NAME=<surface name>, TYPE=ELEMENT, see section 2.3.3 Defining element-based surfaces” of the Abaqus Analysis User’s Manual.

4.1.2 Element Types

Shells

MpCCI Mapper supports reading the following shell element types: S4, S4R, S4RS, S4RS, S3, S3R, S3RS

Solids - Surface Definition

MpCCI Mapper supports reading *SURFACE definition of the following 3D solid elements: DC3D4, C3D4, DC3D6, C3D6, DC3D8, C3D8, DC3D10, C3D10
4.1.3 Transferable Quantities

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Read</th>
<th>Write</th>
</tr>
</thead>
<tbody>
<tr>
<td>THICKNESS</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>STRESS</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>PLASTIC_STRAIN</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>PRESSURE</td>
<td>-</td>
<td>x</td>
</tr>
<tr>
<td>ORIENTATION</td>
<td>-</td>
<td>x</td>
</tr>
<tr>
<td>PLY_VECTOR</td>
<td>-</td>
<td>x</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Boundary Condition Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>THICKNESS</td>
<td>*NODAL THICKNESS</td>
</tr>
<tr>
<td></td>
<td>*DISTRIBUTION,LOCATION=ELEMENT,NAME=SHELL_THICKNESS_DIST</td>
</tr>
<tr>
<td>STRESS</td>
<td>*INITIAL CONDITIONS,TYPE=STRESS</td>
</tr>
<tr>
<td>PRESSURE</td>
<td>*DLOAD</td>
</tr>
<tr>
<td>ORIENTATION</td>
<td>*ORIENTATION</td>
</tr>
<tr>
<td>*DISTRIBUTION Table using COORD3D, *DISTRIBUTION</td>
<td></td>
</tr>
<tr>
<td>PLY_VECTOR</td>
<td>*SHELL SECTION, , COMPOSITE</td>
</tr>
<tr>
<td></td>
<td>*DISTRIBUTION TABLE, *DISTRIBUTION and *ORIENTATION</td>
</tr>
</tbody>
</table>

4.1.4 Output Files

To use the files in your input file include them via the *INCLUDE keyword. To register the nodal thickness add the NODAL THICKNESS option to the relevant *SHELL SECTION entries.

* SHELL SECTION, NODAL THICKNESS, ELSET=... , SECTION INTEGRATION=SIMPSON, MATERIAL=...

To register element thickness use the DISTRIBUTION TABLE option, e.g.

* SHELL SECTION, SHELL THICKNESS=SHELL_THICKNESS_DIST, ELSET=... , SECTION INTEGRATION=...
*.inp  
    File with model geometry information Include statements for other result files

*.strain  
    Equivalent plastic strain as *INITIAL CONDITIONS,TYPE=HARDENING

*.stress  
    Stress tensor as *INITIAL CONDITIONS,TYPE=STRESS

*.thick  
    Shell THICKNESS as nodal thickness

*.elemthick  
    Shell THICKNESS as element based thickness

*.pressure  
    Element surface pressure as *DLOAD

*.orientation  
    Element local material directions for anisotropic materials

*.sectioncompositedistribution  
    Composites *DISTRIBUTION TABLE definition to be included on *ASSEMBLY level

*.shellsectioncomposite  
    Composites *SHELL SECTION definition to be included on *PART level

Table 4.1: Output files generated from MpCCI Mapper

4.2 ANSYS

4.2.1 File Format

The ANSYS Mechanical APDL model must have common database (*.cdb) format to import into MpCCI Mapper. Only the keywords "NBLOCK", "EBLOCK", "CMBLOCK", "ET" and "KEYOP" are currently supported.

4.2.2 Element Types

Shells

Full integrated trians (3 nodes) and quads(4 nodes).

Solids

Reduced integrated tetrahedrons (4 & 10 nodes), hexahedrons (8 & 20 nodes) and prisms (6 nodes) are supported for reading and writing. Fully integrated elements are converted to reduced integrated elements.

4.2.3 Transferable Quantities

Quantities THICKNESS, TEMPERATURE, STRESS, STRAIN, PLASTIC STRAIN and PRESSURE are supported for mapping and writing. Boundary condition type INISTATE use default coordinate system identifier 0.
4.3 AutoForm R4 converter

MpCCI Mapper command to convert exported CSV format reads as follows

```bash
> mapper.exe -csv2dyna FILE_1 FILE_2 FILE_3 FILE_4
```

where each file in argument list needs to contain parameters as specified in Table 4.2.

<table>
<thead>
<tr>
<th>File</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>FILE_1</td>
<td>*_NodeData_Thickness containing nodal coordinates and ids</td>
</tr>
<tr>
<td>FILE_2</td>
<td>*_ElementData_Thickness containing element topology and thickness</td>
</tr>
<tr>
<td>FILE_3</td>
<td>*_ElementData_Plastic_Strain containing element topology plastic strain</td>
</tr>
<tr>
<td>FILE_4</td>
<td>Result_File_Name</td>
</tr>
</tbody>
</table>

Table 4.2: AutoForm converter parameter list

Required CSV format per output file:

1. *_NodeData_Thickness:
   - Node Idx,XCoord,YCoord,ZCoord,,Info
2. *_ElementData_Thickness:
   - Element Idx,Node Idx 1,Node Idx 2,Node Idx 3,Thickness,,Info
3. *_ElementData_Plastic_Strain (5 points over thickness):
   - Element Idx,Node Idx 1,Node Idx 2,Node Idx 3,Plastic Strain Layer -2,Plastic Strain Layer -1,Plastic Strain,Plastic Strain Layer 1,Plastic Strain Layer 2,,Info
4.4 Cadmould

4.4.1 File Format
Cadmould geometry file *.cfe is supported. The file contains the element definitions, the node coordinates, the number of nodes and elements and an identifier if it is a surface mesh or a midplane mesh. MpCCI Mapper can import both midplane and surface meshes. Surface meshes consist of pairs of triangles which are internally converted into a layered prism mesh. Midplane meshes consist of triangular shell elements. As result format binary *.car files containing ORIENTATION_TENSOR information can be read.

4.4.2 Transferable Quantities

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Read</th>
<th>Write</th>
</tr>
</thead>
<tbody>
<tr>
<td>THICKNESS</td>
<td>x</td>
<td>-</td>
</tr>
<tr>
<td>ORIENTATION_TENSOR</td>
<td>x</td>
<td>-</td>
</tr>
</tbody>
</table>

4.5 Indeed

4.5.1 File Format
For code Indeed reading of ASCII result file (*.asc) and geometry file (*.inc) is supported.

4.5.2 Element Types
The 6- and 8-node Crisfield-Solid-Shell elements are supported for reading.

4.5.3 Transferable Quantities

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Read</th>
<th>Write</th>
</tr>
</thead>
<tbody>
<tr>
<td>THICKNESS</td>
<td>x</td>
<td>-</td>
</tr>
<tr>
<td>STRESS</td>
<td>x</td>
<td>-</td>
</tr>
<tr>
<td>PLASTIC STRAIN</td>
<td>x</td>
<td>-</td>
</tr>
</tbody>
</table>
4.6 Forge / SIMUFACT

4.6.1 File Format

The Universal File format (*.unv), which can be exported via the IDEAS export interface in GLPre, is supported by MpCCI Mapper.

4.6.2 Element Types

Shells

Full integrated trians (3 & 6 nodes) and quads(4 nodes) are supported for reading.

Solids

Tetrahedrons (4 & 10 nodes), hexahedrons (8 & 20 nodes) and prisms (6 nodes) are supported for reading.

4.6.3 Transferable Quantities

In general nodal based (card format 55), element based (card format 56) and general card format 2414 quantities can be read from Universal File format. Variables TEMPERATURE and STRESSTENSOR are automatically detected and assigned as MpCCI Mapper quantities TEMPERATURE and STRESS.
4.7 LSDyna

4.7.1 File Format
LSDyna keyword format (*.k,.key,.dyn,.dynain) is supported for reading and writing.

4.7.2 Element Types

*ELEMENT_SHELL Card
Full integrated trians (3 nodes) and quads(4 nodes). Arbitrary out of plane integration types up to 16 integration points out of plane.

*ELEMENT_SOLID Card
Tetrahedrons (4 & 10 nodes), hexahedrons (8 nodes) and prisms (6 nodes) are supported for reading and writing. Element formulations -2, -1, 1, 2, 10, 13, 15, 16 and 115 form solid section can be used for quantity generation.

4.7.3 Transferable Quantities

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Read</th>
<th>Write</th>
<th>Boundary Condition or Element Card</th>
</tr>
</thead>
<tbody>
<tr>
<td>THICKNESS</td>
<td>x</td>
<td>x</td>
<td>*ELEMENT_SHELL_THICKNESS</td>
</tr>
<tr>
<td>STRESS</td>
<td>x</td>
<td>x</td>
<td>*INITIAL_STRESS_SHELL</td>
</tr>
<tr>
<td>STRAIN</td>
<td>x</td>
<td>x</td>
<td>*INITIAL_STRAIN_SHELL</td>
</tr>
<tr>
<td>PLASTIC_STRAIN</td>
<td>x</td>
<td>x</td>
<td>*INITIAL_STRESS_SHELL</td>
</tr>
<tr>
<td>HISTORY Variables</td>
<td>x</td>
<td>x</td>
<td>*INITIAL_STRESS_SHELL</td>
</tr>
<tr>
<td>ORIENTATION</td>
<td>-</td>
<td>x</td>
<td>*INITIAL_STRESS_SHELL</td>
</tr>
<tr>
<td>ELEMENT_SHELL_BETA</td>
<td>x</td>
<td>x</td>
<td>*ELEMENT_SHELL_THICKNESS</td>
</tr>
</tbody>
</table>

Table 4.3: MpCCI Mapper quantities in LSDyna solver format

4.7.4 Composite Material Model Features
For LSDyna Version R 10 MpCCI Mapper supports direct mapping of locally orthotropic material axes from *MAT_REINFORCED_THERMOPLASTIC (*MAT_249) to MAT_LAMINATED_COMPOSITE_FABRIC (*MAT_58). Therefor direction of fibers, stored in certain HISTORY Variables, are gathered in separated vector quantities:

<table>
<thead>
<tr>
<th>Quantity Name</th>
<th>HISTORY Variable</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>PLY_VECTOR_1</td>
<td>POSTV dependent</td>
<td>Direction 1st fiber (global coordinates)</td>
</tr>
<tr>
<td>PLY_VECTOR_2</td>
<td>POSTV dependent</td>
<td>Direction 2nd fiber (global coordinates)</td>
</tr>
</tbody>
</table>

Table 4.4: MpCCI Mapper quantities for composites.
4.7.5 Injection Molding Features

The fiber ORIENTATION_TENSOR result shows the probability of fiber alignment in the specified principal direction at the end of an injection molding process. Depending on the degree of orientation MpCCI Mapper can classify and export 15 different placeholder material cards as well as section solid assignments for solid elements. For each solid element local material axes are defined using *ELEMENT_SOLIDORTHO card. For material #1 a *MAT_ELASTIC template and for material 2-15 a *MAT_ANISOTROPIC_ELASTIC template is written to output files.

<table>
<thead>
<tr>
<th>Id</th>
<th>Material Title</th>
<th>SECTION_SOLID_TITLE</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>MATERIAL_ISO</td>
<td>PART_ISO</td>
<td>a11 = a22 = a33 = 0.33</td>
</tr>
<tr>
<td>2</td>
<td>MATERIAL_0.4_0.3_0.3</td>
<td>PART_0.4_0.3_0.3</td>
<td>a11 = 0.4, a22 = 0.3, a33 = 0.3</td>
</tr>
<tr>
<td>3</td>
<td>MATERIAL_0.4_0.4_0.2</td>
<td>PART_0.4_0.4_0.2</td>
<td>a11 = 0.4, a22 = 0.4, a33 = 0.3</td>
</tr>
<tr>
<td>4</td>
<td>MATERIAL_0.5_0.3_0.2</td>
<td>PART_0.5_0.3_0.2</td>
<td>a11 = 0.5, a22 = 0.3, a33 = 0.2</td>
</tr>
<tr>
<td>5</td>
<td>MATERIAL_0.5_0.4_0.1</td>
<td>PART_0.5_0.4_0.1</td>
<td>a11 = 0.5, a22 = 0.4, a33 = 0.1</td>
</tr>
<tr>
<td>6</td>
<td>MATERIAL_0.5_0.5_0.0</td>
<td>PART_0.5_0.5_0.0</td>
<td>a11 = 0.5, a22 = 0.5, a33 = 0.0</td>
</tr>
<tr>
<td>7</td>
<td>MATERIAL_0.6_0.2_0.2</td>
<td>PART_0.6_0.2_0.2</td>
<td>a11 = 0.6, a22 = 0.2, a33 = 0.2</td>
</tr>
<tr>
<td>8</td>
<td>MATERIAL_0.6_0.3_0.1</td>
<td>PART_0.6_0.3_0.1</td>
<td>a11 = 0.6, a22 = 0.3, a33 = 0.1</td>
</tr>
<tr>
<td>9</td>
<td>MATERIAL_0.6_0.4_0.0</td>
<td>PART_0.6_0.4_0.0</td>
<td>a11 = 0.6, a22 = 0.4, a33 = 0.0</td>
</tr>
<tr>
<td>10</td>
<td>MATERIAL_0.7_0.2_0.1</td>
<td>PART_0.7_0.2_0.1</td>
<td>a11 = 0.7, a22 = 0.2, a33 = 0.1</td>
</tr>
<tr>
<td>11</td>
<td>MATERIAL_0.7_0.3_0.0</td>
<td>PART_0.7_0.3_0.0</td>
<td>a11 = 0.7, a22 = 0.3, a33 = 0.0</td>
</tr>
<tr>
<td>12</td>
<td>MATERIAL_0.8_0.1_0.1</td>
<td>PART_0.8_0.1_0.1</td>
<td>a11 = 0.8, a22 = 0.1, a33 = 0.1</td>
</tr>
<tr>
<td>13</td>
<td>MATERIAL_0.8_0.2_0.0</td>
<td>PART_0.8_0.2_0.0</td>
<td>a11 = 0.8, a22 = 0.2, a33 = 0.0</td>
</tr>
<tr>
<td>14</td>
<td>MATERIAL_0.9_0.1_0.0</td>
<td>PART_0.9_0.1_0.0</td>
<td>a11 = 0.9, a22 = 0.1, a33 = 0.0</td>
</tr>
<tr>
<td>15</td>
<td>MATERIAL_1.0_0.0_0.0</td>
<td>PART_1.0_0.0_0.0</td>
<td>a11 = 1.0, a22 = 0.0, a33 = 0.0</td>
</tr>
</tbody>
</table>

Table 4.5: *ELEMENT_SOLIDORTHO output generated by MpCCI Mapper from a mapped ORIENTATION_TENSOR.

4.7.6 Output Files

<table>
<thead>
<tr>
<th>File</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>*.key</td>
<td>File with model *NODE definition</td>
</tr>
<tr>
<td></td>
<td>Include statements for *.key.thick and *.key.stressstrain</td>
</tr>
<tr>
<td>*.key.thick</td>
<td>Model *ELEMENT definition with THICKNESS</td>
</tr>
<tr>
<td>*.key.stressstrain</td>
<td>STRESS, STRAIN, PLASTIC_STRAIN and HISTORY Variables</td>
</tr>
<tr>
<td>*_complete.key</td>
<td>Combinend <em>.key,</em>.key.thick and *.key.stressstrain output</td>
</tr>
<tr>
<td>*_with_displacements.key</td>
<td>Optional file containing morphed coordinates when mapping solid to shell</td>
</tr>
</tbody>
</table>

Table 4.6: Output files generated from MpCCI Mapper

Historyvariables

MpCCI Mapper allows a redefinition of the output sequence of history variables via ASCII-based configuration file over the specific environment variable or via the file writer settings dialog [3.1.2] Using the environment variable option, a user has to specify the variable

LSDYNA_HISTORY_CONFIGURATION_FILE=Global_Path_To_File/File
which defines the global path to the configuration file which shall be used for history variable exchange. Starting which keyword “MapperHistoryVariableConfiguration” the configuration is given in tabular format

**MapperHistoryVariableConfiguration**

**OriginalHistoryId**  **NewHistoryId**  **ScalingFactor**

In some cases a mapping of history variables between different material models require an additional scaling of a variable. To scale a variable on result export an auxiliary scaling factor can be specified in column number three. As default a scaling factor of 1.0 is applied if the column entry is not specified.

Example:

**MapperHistoryVariableConfiguration**

1 1 1.5
2 4 2 3 5 3.0 6 7 8 8

Figure 4.1 shows the history variable handling when writing a LSDyna model. Here Variable 2 and 4 as well as 6 and 7 are swapped in output order. Variable 2 is additionally scaled by a factor of 1.5, variable 5 will be scaled by a factor of 3.0.

![Figure 4.1: History variable permutation imported in writer settings dialog.](image)

The same output can be generated using short notation

**MapperHistoryVariableConfiguration**

2 4 1.5
4 2
If the new history id is set to “0”, the variable is set to zero for all integration points and thus treated as empty.
4.8 Marc / COPRA FEA

4.8.1 File Format

MpCCI Mapper supports reading of ASCII based MSC Marc result format (*.t19). By default MSC Marc does export binary .t16 files only which are not supported. To request an ASCII .t19 select the relevant Job in MSC Mentat Preprocessor, and go ‘Job Properties’ → ‘Job Results’ → ‘Post File’ and activate ‘Binary & ASCII’ option. Then, both ASCII and Binary file will be written during simulation.

4.8.2 Element Types

<table>
<thead>
<tr>
<th>Mapper Element Type</th>
<th>MSC Marc Element Types</th>
</tr>
</thead>
<tbody>
<tr>
<td>SHELL QUAD 4</td>
<td>3,11,18,22,39,75,85,114,115,139,140,198</td>
</tr>
<tr>
<td>SHELL TRIAN 3</td>
<td>6,37,50,138,158,196,210</td>
</tr>
<tr>
<td>SHELL QUAD 8</td>
<td>30,32,41,72,86</td>
</tr>
<tr>
<td>SHELL TRIAN 6</td>
<td>49,124,125</td>
</tr>
<tr>
<td>SOLID TETRA 4</td>
<td>134,135,157</td>
</tr>
<tr>
<td>SOLID TETRA 10</td>
<td>127,130,133,184</td>
</tr>
<tr>
<td>SOLID HEXA 8</td>
<td>7,43,109,113,117,120,123</td>
</tr>
<tr>
<td>SOLID HEXA 20</td>
<td>21,44</td>
</tr>
<tr>
<td>SOLID WEDGE 6</td>
<td>136,137,204</td>
</tr>
</tbody>
</table>

Table 4.7: Supported MSC Marc element types

4.8.3 Transferable Quantities

MpCCI Mapper supports reading of nodal displacements and computes deformed geometry for initial definition of nodal coordinates.

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Read</th>
<th>Write</th>
</tr>
</thead>
<tbody>
<tr>
<td>TEMPERATURE</td>
<td>x</td>
<td>-</td>
</tr>
<tr>
<td>STRESS</td>
<td>x</td>
<td>-</td>
</tr>
<tr>
<td>STRAIN</td>
<td>x</td>
<td>-</td>
</tr>
<tr>
<td>PLASTIC STRAIN</td>
<td>x</td>
<td>-</td>
</tr>
</tbody>
</table>
### 4.9 Moldflow

#### 4.9.1 File Format

Moldflow geometry file exported to PATRAN neutral (*.pat) is supported. The file contains the element definitions and the node coordinates. ORIENTATION_TENSOR results as generic .xml or PATRAN neutral (*.nod) are supported for reading.

#### 4.9.2 Transferable Quantities

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Read</th>
<th>Write</th>
</tr>
</thead>
<tbody>
<tr>
<td>THICKNESS</td>
<td>x</td>
<td>-</td>
</tr>
<tr>
<td>ORIENTATION_TENSOR</td>
<td>x</td>
<td>-</td>
</tr>
</tbody>
</table>

### 4.10 Nastran

#### 4.10.1 File Format

MpCCI Mapper supports reading of ASCII Nastran Bulk data format (*.nas,*.bdf). Nodal coordinates can be either in long (GRID*) or short (GRID) format. Nastran so called free format is not supported.

#### 4.10.2 Element Types

Triangles CTRIA3 and quads CQUAD4 are supported for reading and writing.

#### 4.10.3 Transferable Quantities

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Read</th>
<th>Write</th>
</tr>
</thead>
<tbody>
<tr>
<td>THICKNESS</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>STRESS</td>
<td>-</td>
<td>x</td>
</tr>
<tr>
<td>PLASTIC_STRAIN</td>
<td>-</td>
<td>x</td>
</tr>
<tr>
<td>PRESSURE</td>
<td>x</td>
<td>x</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Boundary Condition Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>THICKNESS</td>
<td>element description card format</td>
</tr>
<tr>
<td>STRESS</td>
<td>ISTRSSH for SOL 700 only</td>
</tr>
<tr>
<td>PLASTIC_STRAIN</td>
<td>ISTRSSH for SOL 700 only</td>
</tr>
<tr>
<td>PRESSURE</td>
<td>PLOAD2</td>
</tr>
</tbody>
</table>
4.11 PAM

4.11.1 File Format
MpCCI Mapper supports the following native PAM solver ASCII formats:
  - PAMStamp mapping files (*M00-*M99)
  - PAMCrash input deck (*.pc, *.ps)

4.11.2 Element Types
Full integrated triangles (3 nodes) and quads(4 nodes) with arbitrary out of plane integration number can be read. Only active parts are written into *M00-*M99 format for both native solver input types.

4.11.3 Transferable Quantities

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Read</th>
<th>Write</th>
<th>Boundary Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>THICKNESS</td>
<td>x</td>
<td>x</td>
<td>THIC</td>
</tr>
<tr>
<td>STRESS</td>
<td>x</td>
<td>x</td>
<td>STRS</td>
</tr>
<tr>
<td>STRAIN</td>
<td>x</td>
<td>x</td>
<td>STRN</td>
</tr>
<tr>
<td>PLASTIC_STRAIN</td>
<td>x</td>
<td>x</td>
<td>PLAS</td>
</tr>
<tr>
<td>pressured</td>
<td>-</td>
<td>x</td>
<td>PREFA</td>
</tr>
<tr>
<td>HV_--</td>
<td>x</td>
<td>x</td>
<td>HV_--</td>
</tr>
</tbody>
</table>

4.12 Radioss

4.12.1 File Format
Radioss Result (*Yxxx) Reading and writing is supported
Radioss Result (*.sta) Reading and writing is supported
Radioss Input (*D00, .rad) Reading is supported

4.12.2 Element Types
Fully integrated and reduced integrated triangles and quads are supported.

4.12.3 Transferable Quantities

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Read</th>
<th>Write</th>
</tr>
</thead>
<tbody>
<tr>
<td>THICKNESS</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>STRESS</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>PLASTIC_STRAIN</td>
<td>x</td>
<td>x</td>
</tr>
</tbody>
</table>
## 4.13 Sysweld

### 4.13.1 File Format

<table>
<thead>
<tr>
<th>File</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>*.asc</td>
<td>Model information file</td>
</tr>
</tbody>
</table>
| *_trans.asc | Mechanical or thermal result file  
|           | Stresses, strain, plastic strain and young modul is extracted.  
|           | The effectiv plastic strain is extracted from plastic strain.             |
| *_phase.asc | Defining names for the phases.                                              |

The syntax is that of the sysweld files and looks like this

```
SYSWELD_PHASE_DEFINITION
BEGIN_PHASEDEF
  1 "MARTENSIT"
  2 "AUSTENIT"
  5 "SOMEOTHERUSERDEFINEDPHASE"
END_PHASEDEF
```

Output The files except the *_phase.asc from above are written or are patched where values have changed.

!! Attention, currently the writer is designed to write the mapped values of a metal forming result. To keep equilibrium the elastic strains are calculated from the residual stresses. As only plastic strains can be written and as the total strain needs to be 0 (displacements are assumed to be 0) the plastic strain is set to the calculated negative strain values. The young modulus is used to calculate the strains.
5 Other Formats

5.1 Argus / Aramis

Argus and Aramis offer a configurable output format which can be imported in MpCCI Mapper (*.txt). Thickness information and strain can be imported.

5.1.1 File Format

To define an initial thickness (here 1.00 mm) use following string in file header comment block:

`# Ausgangsblechdicke: 1.00mm`

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
</tr>
</thead>
<tbody>
<tr>
<td>s</td>
<td>u</td>
<td>v</td>
<td>x_coord</td>
<td>y_coord</td>
<td>z_coord</td>
<td>phi_1</td>
<td>phi_2</td>
<td>phi_3</td>
<td>%thickness reduction</td>
</tr>
</tbody>
</table>

Table 5.1: Order of Variables required for MpCCI Mapper

5.2 Atos

5.2.1 File Format

The 'Gesellschaft fr Optische Messtechnik' offers an export plugin that allows geometry and thickness information export in polygon file format (*.ply) which is supported for reading in MpCCI Mapper. This plugin can be received directly from GOM [http://www.gom.com](http://www.gom.com).

5.3 AutoGrid

5.3.1 File Format

MpCCI Mapper supports AutoGrid *.dat file import for software version 4.1.x.x and 4.2.x.x. Thickness and strain can be imported.

5.4 STL

Eighter ASCII or binary STL-files can be imported in MpCCI Mapper using the common *.stl file extension.
5.5 VTK

ASCII based VTK legacy files (*.vtk) can be imported in MpCCI Mapper.

5.5.1 Element Types

<table>
<thead>
<tr>
<th>VTK</th>
<th>MpCCI Mapper</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>VTK_TRIANGLE</td>
<td>TRIAN</td>
<td>3-node shell element</td>
</tr>
<tr>
<td>VTK_QUAD</td>
<td>QUAD</td>
<td>4-node shell element</td>
</tr>
<tr>
<td>VTK_QUADRATIC_TRIANGLE</td>
<td>TRIAN6</td>
<td>6-node shell element</td>
</tr>
<tr>
<td>VTK_QUADRATIC_QUAD</td>
<td>QUAD8</td>
<td>8-node shell element</td>
</tr>
<tr>
<td>VTK_TETRA</td>
<td>TETRA</td>
<td>4-node volume element</td>
</tr>
<tr>
<td>VTK_HEXAHEDRON</td>
<td>HEXA</td>
<td>8-node volume element</td>
</tr>
<tr>
<td>VTK_WEDGE</td>
<td>WEDGE</td>
<td>6-node volume element</td>
</tr>
<tr>
<td>VTK_QUADRATIC_TETRA</td>
<td>TETRA10</td>
<td>10-node volume element</td>
</tr>
<tr>
<td>VTK_QUADRATIC_HEXAHEDRON</td>
<td>HEXA20</td>
<td>20-node volume element</td>
</tr>
</tbody>
</table>

Table 5.2: Translation of VTK elements in MpCCI Mapper
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